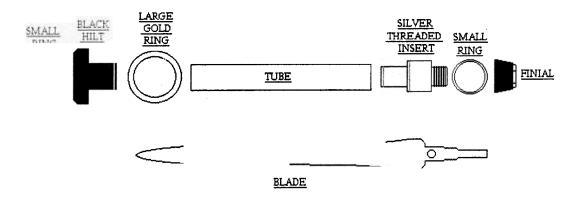
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CIGAR PEN LETTER OPENER

Tooling: A-Mandrel #11A Bushing Set 10mm Drill

Cutting & Turning

Cut wood length of tube or a little longer so you can square off.

- 2. Drill with 10mm drill bit and glue in tube.
- 3. Turn to desired size and square off ends. Sand & polish.

Assembly

Slide large gold ring onto black hilt. Press this part into larger end of finished blank.

- 2. Slide (1) small gold ring over thread of silver threaded insert. Screw on finial and press into small end of finished blank.
- 3. Place other small gold ring onto black hilt and screw in blade. The blade will center this small ring. Glue blade in will help keep from loosening up.

Bushings – use largest bushing .5765 and second smallest bushing .4740 Match up to parts if not sure. 10/03