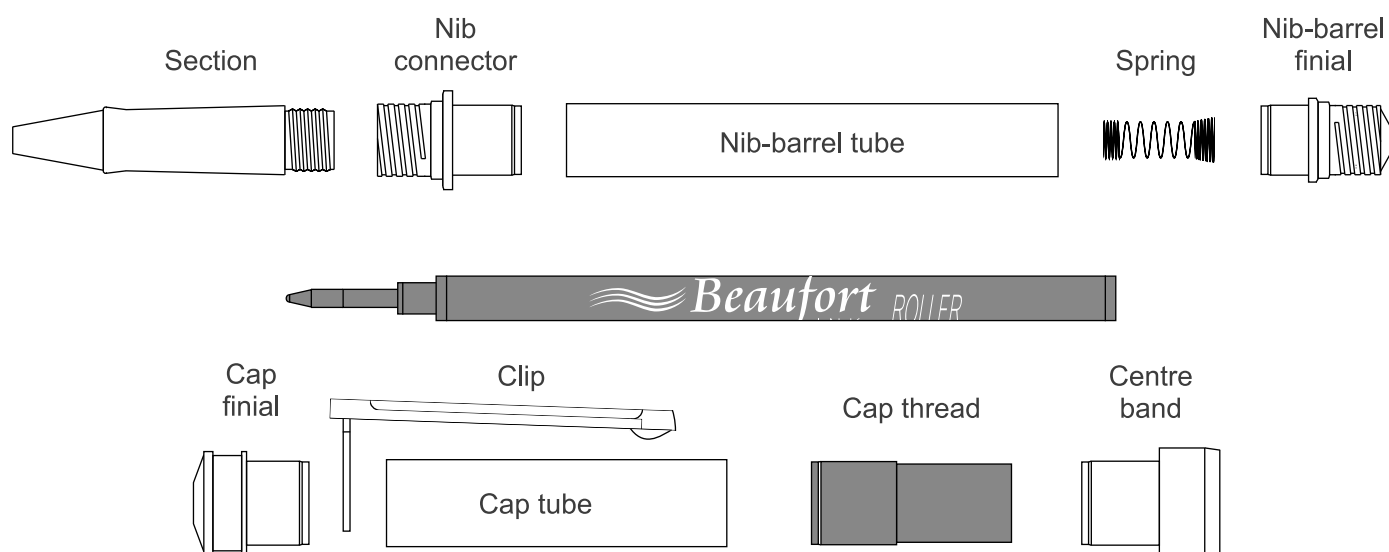


BEAUFORT LEVECHE Rollerball Kit - Notes

If you have bought a Leveche pen kit, we assume that you already know how to turn, finish and assemble a pen. These notes aim only to highlight essential information and provide guidance where necessary.



BLANK PREPARATION

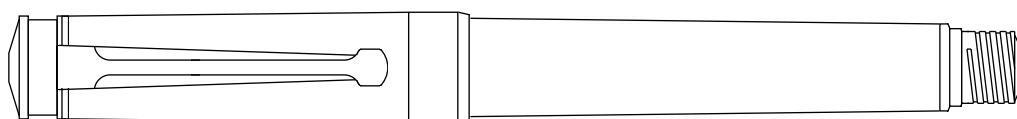
- Cap tube length = 46mm. Recommended drill size = 15/32
- Nib barrel tube length = 65mm. Recommended drill size = 25/64

MOUNTING ON THE LATHE

- The cap finial, centre band, nib connector and nib-barrel finial all have different diameters. If using bushes, the largest is for the centre band and the second largest is for the cap finial. The smallest is for the nib-barrel finial and the remaining one is for the nib connector. Identify which is which and ensure you mount them in the correct positions.

ASSEMBLY

- Push the spring into the nib-barrel finial before you begin. The wider end of the spring goes in first and is designed to be *just* held in place by the finial to prevent it being lost by the end user of the pen when replacing a refill.
- In the interests of grain alignment, note that the cap thread starts in either of two opposite positions.
- By design, the clip gasket is a snug fit on the cap finial, to ensure it does not spin on the assembled cap. Push it onto the finial tenon by hand a short way, and once you are happy with the alignment of the clip in your cap barrel, the finial and clip can be pressed home in one operation.



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